

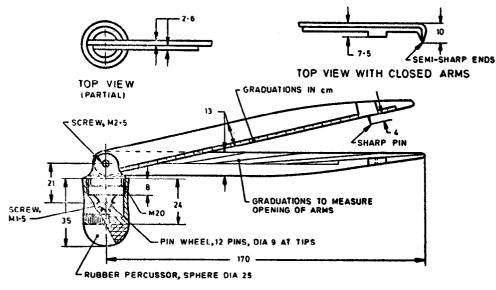
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Indian Standard

SPECIFICATION FOR PERCUSSOR, NEUROLOGICAL, McGILL'S PATTERN

- 1. Scope Covers the requirements for McGill's neurological percussor used for neurological tests.
- 2. Terminology For the purpose of this standard, the nomenclature of the different components of the percussor shall be as shown in Fig. 1.



All cimensions in millimetres.

FIG. 1 PERCUSSOR, NEUROLOGICAL, McGILL'S PATTERN

3. Material — Various components of the percussor shall be made from the materials as given below:

Material

| Component | ivialeriai | Cemportaing to |
|--|------------------------------|---|
| Arms, pin wheel, percussor hub and cup | Stainless steel | Designation 30Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats' or IS: 6911-1972 'Stainless steel plate, sheet and strip'. |
| Screw and pins | Stainless steel | Designation 04Cr18Ni10 or 07Cr18Ni9 of IS: 6528-1972 'Specification for stainless steel wire '. |
| Percussor | Vulcanized natural rubber | IS: 5192-1975 'Specification for vulcanized natural rubber based compounds (first |

revision)'.

Conforming to

- 4. Shape and Dimensions The percussor shall conform generally to the shape and dimensions as shown in Fig. 1.
- 5. Workmanship and Finish

Component

- 5.1 Arms
- 5.1.1 The arms of the percussor shall be finished smooth and shall be free from burrs, pits, seams and other defects.

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IS: 10157 - 1982

- 5.1.2 The percussor shall have its arms hinged on one end such that one arm remains fixed, whereas the other arm can move through an angle of 180°. The free ends of the arms shall terminate into semi-sharp points at right angles to the flat surfaces of the arms for two-point discrimination. The fixed arm shall be calibrated to indicate the opening between the two tips. A sharp pointed pin shall also be provided, as shown in Fig. 1, for pain sensation test. There shall be a corresponding hole on the other arm, so that both arms, when closed together shall register properly.
- 5.1.3 The movable arm shall have one side edge beveiled and graduated from 1 to 12 cm to serve as a measuring scale,
- 5.2 The pin wheel shall have sharp pin-type teeth for pain sensation test. It shall be light and shall rotate freely without jamming.
- 5.3 The rubber percussor shall be firmly attached to a cup, the other side of which shall have screw threads so that it can be screwed on and off the percussor hub (see Fig. 1).
- 5.4 All the components shall have their surfaces finished smooth and free from pits, burrs, scales and other defects. All the edges and points, except where so specified, shall be evenly rounded.
- 5.5 The percussor (excluding rubber part) shall be polished bright and passivated.
- 5.5.1 The instrument shall be treated in 10 percent (v/v) nitric acid solution for not less than 30 minutes at a temperature of not less than 10°C and not exceeding 60°C. The percussor shall then be rinsed with water, dried in hot air and joints lightly lubricated with a non-toxic and non-corrosive substance.

6. Tests

- 6.1 Performance Each percussor shall be examined for:
 - a) smooth opening and closing of arms;
 - b) smooth movement of pin wheel;
 - c) sturdiness of joints;
 - d) sharpness, location and fixing of pins/tips;
 - e) finish of screw threads; and
 - f) overall assembly.

The percussor shall meet all the requirements given in 5.1 to 5.5.

6.2 Corrosion Resistance — Test the instrument (excluding rubber part) as prescribed in IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'.

It shall show no sign of corrosion after the test.

- 7. Marking Each percussor shall be clearly and indelibly marked with the manufacturer's name, initials or registered trade-mark.
- 7.1 Certification Marking Details available with the Bureau of Indian Standards. titution.
- 8. Packing Each percussor shall be wrapped in a moisture-proof paper or polyethylene bag and packed in a suitable cardboard carton. The packing may also be done as agreed to between the purchaser and the supplier.